

Guide Specification

This Guide Specification is intended to be used in the preparation of specifications for a particular project. The Guide Specification must be edited to fit the conditions of use. Particular attention should be given to the deletion of inapplicable provisions, choosing appropriate options where indicated, and including necessary items related to a particular project.

The latest version of this Guide Specification can be downloaded from www.chiefbuildings.com.

SECTION 13000 – METAL BUILDING

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Design, fabricate and erect the metal building, including
 - a. Structural steel main building frames
 - b. Secondary framing including purlins and girts
 - c. Roof and wall panels and trims
 - d. Gutter and downspouts
 - e. Overhangs
 - f. Walk doors and windows
 - g. Roof ventilators
 - h. Translucent panels
 - i. Insulation

1.02 RELATED SECTIONS

1.03 REFERENCES

- A. AISI S100-16 – North American Specification for the Design of Cold-Formed Steel Structural Members - 2016 Edition
- B. ANSI/AISC 360-16 – Specification for Structural Steel Buildings, 15th Edition, and Steel Design Guide Series 3 – Serviceability Design Considerations for Low-Rise Building – second edition 2003
- C. ASCE/SEI 7-16 – Minimum Design Loads and Associated Criteria for Buildings and Other Structures
- D. ASTM A36 – Specification for Carbon Structural Steel
- E. ASTM A53 – Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- F. ASTM A475 – Specification for Zinc Coated Steel Wire Strand
- G. ASTM A500 – Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
- H. ASTM A529 – Specification for High-Strength Carbon-Manganese Steel of Structural Quality
- I. ASTM A572 – Specification for High-Strength Low-Alloy Columbium-Vanadium Steel
- J. ASTM A792 – Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot Dip Process
- K. ASTM A992 – Specification for Structural Steel Shapes
- L. ASTM A1011 SS or ASTM A1011HSLAS – Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability
- M. ASTM D1494 – Test Method for Diffuse Light Transmission Factor of Reinforced Plastic Panels
- N. ASTM D2244 – Practice for Calculation of Color Differences from Instrumentally Measured Color Coordinates
- O. ASTM D4214 – Test Method for Evaluating the Degree of Chalking of Exterior Paint Films
- P. ASTM E84 – Test Method for Surface Burning Characteristics of Building Materials

- Q. ASTM E283 – Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
- R. ASTM E331 – Test Method for Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Uniform Static Air Pressure Difference
- S. ASTM E1592 – Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference
- T. ASTM E1646 – Test Method for Water Penetration of Exterior Metal Roof Panel Systems by Uniform Static Air Pressure Difference
- U. ASTM E1680 – Test Method for Rate of Air Leakage through Exterior Metal Roof Panel Systems
- V. ASTM F1554 – Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength
- W. ASTM F3125 – Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi and 150 ksi Minimum Tensile Strength, Inch and Metric Dimensions
- X. AWS A2.4 – Standard Welding Symbols
- Y. AWS D1.1 – Structural Welding Code - Steel
- Z. AWS D1.3 – Structural Welding Code - Sheet Steel
- AA. FM4471 – Factory Mutual Research Corporation Standard 4471 Class 1
- BB. IAS – International Accreditation Service, Inc.
- CC. MBMA Metal Building Systems Manual – 2018 Edition
- DD. NAIMA 202 – Standard for Flexible Fiberglass Insulation Systems in Metal Buildings
- EE. RCSC – Research Council on Structural Connections, Specification for Structural Joints Using High-Strength Bolts
- FF. SSPC-SP2 – Steel Structures Painting Council, Surface Preparation Specification No. 2, Hand Tool Cleaning
- GG. UL 580 – Underwriters Laboratory -Tests for Uplift Resistance of Roof Assemblies
- HH. UL 790 – Underwriters Laboratory – Test Methods for Fire Tests of Roof Coverings
- II. UL 2218 Underwriters Laboratory – Impact Resistance of Prepared Roof Covering Material

1.04 SYSTEM DESCRIPTION

The building shall include all primary and secondary structural framing members, connection bolts, roof and wall covering, trim, fasteners, closures, sealer, canopies, roof extensions, windows, doors, skylights, insulation, gutters, downspouts, louvers, ventilators and other miscellaneous items as stated in the specifications and/or shown or called for on the drawings.

- A. Primary framing shall consist of transverse rigid frames of rafters and columns with solid webs. The rigid frame shall be fabricated of shop-welded steel plate and designed for erection by field bolting. Frames shall be:
 - a. clear span or modular with intermediate columns
 - b. gabled or single sloped
 - c. with tapered or uniform depth exterior columns.
- B. Secondary framing shall consist of purlins, girts, eave struts, flange braces and sag angles as required by design.
- C. Horizontal loads not resisted by main frame action shall be resisted by
 - a. standard rod x-bracing in the roof
 - b. standard rod x-bracing, rigid portal frames, or shear wall by others in the sidewalls
 - c. panel diaphragm, standard rod x-bracing, rigid portal frames, or shear wall by others in the endwalls
- D. Roof and Wall System consists of preformed steel panels, trim, and accessories as required for a complete installation.
- E. Building overall dimensions, bay spacing, post spacing, eave height, clear dimensions and roof pitch shall be as indicated on the drawings and as defined here.
 - a. The building “Width” shall be the measurement from outside face to outside face of the sidewall girts.
 - b. The building “Length” shall be the measurement from outside face to outside face of the endwall girts.
 - c. “Eave” to be determined as the line along the sidewall formed by the intersection of the planes of the roof and sidewall.

- d. "Eave Height" is defined as the vertical dimensions as measured from the finished floor to the intersection of the planes of the outside face of the sidewall girts to the top of purlins in the roof.
- e. The "Bay Spacing" shall be the distance between the centerlines of frames for interior bays and the distance from the outside face of endwall girt to the centerline of the adjacent interior frame for end bays.
- f. The "Module Spacing" shall be measured between the centerlines of interior columns for interior modules and the distance from the outside face of sidewall girts to the centerline of the adjacent interior column
- g. "Roof Pitch" shall be the inches of vertical rise per inches of horizontal run, expressed as inches of rise per 12 inches of run.

1.05 DESIGN REQUIREMENTS

- A. Design primary and secondary structural members and exterior covering materials for applicable load and combinations of loads in accordance with the specified building code. Design loads shall be combined to produce maximum stresses within the structure in accordance with the specified building code.
- B. The design loads plus Dead Load shall be used in the structure design.
 - a. Roof Live Load shall be applied on the horizontal projection of the roof. Live Load reduction shall be applied according to the specified building code.
 - b. Wind Load shall be applied as pressure and suction in accordance with the specified building code.
 - c. The Ground Snow Load shall be used with the exposure factor, thermal factor, slope factor and importance factor to determine the Roof Snow Load.
 - d. The Roof Snow Load shall be applied on the horizontal projection of the roof.
 - e. The metal building system shall be designed for drifting and/or sliding snow conditions if required based on the specified building code and project features.
 - f. Collateral loads shall be those other than the basic design loads for which the building must be adequately designed. Loads of this type include, but shall not be limited to, suspended ceilings, sprinkler, electrical or mechanical systems, or any suspended or roof mounted HVAC units.
- C. The building components shall be designed to the following minimum deflection requirements, unless a specific deflection is required by the building code. Deflection based on wind shall be based on a 10-year map.
 - a. Rafter and purlins without ceiling under Snow Load, Wind Load, or Live Load *L / 180
 - b. Rafter and purlins with non-plaster ceiling under Snow Load, Wind Load, or Live Load L / 240
 - c. Rafter and purlins supporting plaster ceiling under Snow Load, Wind Load, or Live Load L / 360
 - d. Frame sidesway with metal walls under 10-year wind load EH / 60
 - e. Frame sidesway with brittle wall material under 10-year wind load **H / 100
 - f. Girts with metal wall panel under 10-year wind load L / 90
 - g. Girts supporting brittle wall material under 10-year wind load L / 240
 - h. Roof panel under Dead Load + Live Load L / 60
 - i. Wall panel under 10-year wind load L / 60

* Live Load L / 150 supporting metal roof

** Brittle finish walls must be designed with hinge at the base unless noted otherwise

1.06 SUBMITTALS

- A. Erection Drawings including:
 - a. Anchor rod setting plan, base plate details and column reactions

- b. Roof framing plan
- c. Wall framing elevations
- d. Transverse cross sections
- e. Panel layout
- f. Exact location of factory located openings
- g. Approximate location of field located openings
- h. Framing details
- i. Flashing details
- j. Accessory details
- B. Design calculations, stamped by a Professional Engineer registered in the state where building will be erected, including:
 - a. Summary of primary and secondary framing member and their connections
 - b. Details and additional calculations as appropriate for special conditions
- C. Letter of Certification, prepared and signed by a Professional Engineer, confirming that building design meets indicated loading requirements and specified building code.

1.07 QUALIFICATIONS

- A. The company manufacturing the products specified in this Section shall:
 - a. be a member of MBMA
 - b. be in compliance with the International Accreditation Service, Inc., Accreditation Criteria for Inspection Programs for Manufacturers of Metal Building Systems (IAS AC472)
 - c. have a minimum of 20 years' experience in the manufacturing of steel building systems
 - d. have obtained a Notice of Acceptance (NOA) from the State of Florida
 - e. have obtained a Notice of Acceptance (NOA) from the Miami-Dade County in the State of Florida
- B. Acceptable Manufacturers
 - a. CHIEF Buildings
- C. Erector's Qualifications
 - a. Minimum of 5 years' experience in this or similar trade
 - b. Five similar installation references in the past 3 years

1.08 WARRANTY

- A. The metal building manufacturer shall warrant for 5 years that components were free from defects in composition of material and workmanship and in accordance with industry standard for such components.
- B. Unpainted Galvalume® panels shall be warranted by the metal building manufacturer for 20 years against rupture, perforation, or structural failure as a result of corrosion caused by exposure to normal atmospheric conditions.
- C. The exterior polyvinylidene fluoride or fluoroethylene vinyl ether (PVDF/FEVE) color finish of factory coated roof panels shall be warranted by the metal building manufacturer for 35 years against cracking, flaking, or peeling. The panel shall not color change more than five (5.0) Hunter delta-E units as per ASTM D2244. Chalking shall not exceed a number 8 rating when measured per ASTM D4214, method A.
- D. The exterior silicone modified polyester (SMP) color finish of factory coated roof panels shall be warranted by the metal building manufacturer for 40 years against cracking, flaking, or peeling. Within 30 years, the panel shall not color change more than seven (7.0) Hunter Delta-E units as per ASTM D2244, and chalking shall not exceed a number 6 rating when measured per ASTM D4214, method A.
- E. The exterior polyvinylidene fluoride or fluoroethylene vinyl ether (PVDF/FEVE) color finish of factory coated wall panels shall be warranted by the metal building manufacturer for 35 years against cracking, flaking, or peeling. The panel shall not color change more than five (5.0) Hunter delta-E units as per ASTM D2244. Chalking shall not exceed a number 8 rating when measured per ASTM D4214, method A.
- F. The exterior silicone modified polyester (SMP) color finish of factory coated wall panels shall be warranted by the metal building manufacturer for 40 years against cracking, flaking, or peeling.

Within 30 years, the panel shall not color change more than five (5.0) Hunter Delta-E units as per ASTM D2244, and chalking shall not exceed a number 8 rating when measured per ASTM D4214, method A.

- G. Provide the owner with a copy of all warranties.

PART 2 - PRODUCTS

2.01 MATERIALS – STRUCTURAL FRAMING

- A. General
 - a. Structural steel members shall be sheared, plasma cut, formed, punched, welded and painted in the plant of the manufacturer. All shop connections shall be welded in accordance with AWS D1.1 "Structural Welding Code for Steel".
 - b. All structural framing members shall be prepared according to SSPC-SP2 and given one shop coat of KMAA148: "VectroCoat 300 Gray" modified acrylic paint applied by Anodic Electrocoat process.
 - c. All framing members shall carry an easily visible identifying mark to aid the erector in the erection of the building.
 - d. Field connections shall be bolted with high strength bolts and nuts.
- B. Primary Structural Members
 - a. The primary structural members shall be rigid framing manufactured of solid web members having tapered or uniform depth rafters rigidly connected to tapered or uniform depth columns.
 - b. Steel used to fabricate built up framing members shall be 50,000 psi minimum yield material and shall conform to the physical characteristics of ASTM A1011, ASTM A572 or ASTM A529.
 - c. Steel used for interior pipe columns, if required, shall be 46,000 psi minimum yield material and shall conform to the physical characteristics of ASTM A500, grade C.
 - d. The building manufacturer shall have on file certified mill test reports that verify that these requirements have been met.
- C. Secondary Structural Members
 - a. Secondary structural framing shall distribute the loads to the primary structural system and shall include endwall columns and rafters, purlins, girts, eave struts, base support, headers, jambs, flange bracing, clips, and other miscellaneous structural framing.
 - b. Steel used for cold-formed members shall be 55,000 psi minimum yield material and shall conform to the physical characteristics of ASTM A1011 Grade 55.
 - c. Light gauge cold-formed sections shall be manufactured by precision roll or brake forming. All dimensions shall be true, and the formed member shall be free of fluting, buckling or waviness.
 - d. Endwall rafters shall be manufactured from built-up sections of adequate size and thickness as determined by the design criteria.
 - e. Endwall columns shall consist of built-up sections or cold formed "C" sections of adequate size and thickness as determined by the design criteria.
 - f. Purlins and girts shall be precision roll-formed 8" or 10" deep "C" sections or "Z" sections of adequate size and thickness as determined by the design criteria, minimum 16 gauge. Purlins and girts shall be either simple span or continuous span members.
 - g. Eave struts shall be precision roll-formed and/or press broke formed "C" sections, minimum 14 gauge. The upper flange shall slope with the normal roof slope, and the web shall be vertical and free to receive the sidewall covering.
 - h. Base support shall consist of a continuous base angle, base "C", or an 18 gauge one-piece base member to which the base of the wall covering shall be attached. The base support shall be securely fastened into the concrete by the erector.
 - i. Headers and jambs shall be precision roll-formed "C" sections of the same depth as the girts.
 - j. Flange bracing shall consist of angle members connected to the web of the purlin or girt and to the inside/bottom flange of the primary structural member.
 - k. Clips shall be fabricated from 55,000 psi minimum yield material and be factory punched for field bolted connections.
- D. Bracing

- a. Horizontal load resisting bracing shall be accomplished by diagonal rod bracing, portal frames, and/or diaphragm action of the roof and wall covering.
- b. Rod bracing shall be fabricated from minimum 5/8" diameter steel rod conforming to the provisions of ASTM A36.
- c. Portal frames shall be fabricated of built-up sections and conform to the same specifications as primary framing.

2.02 MATERIALS – ROOF SYSTEM

Roof panel shall be one of the following types.

A. Ribbed roof panel

- a. Roll formed profile shall be CS (Chief Standard) configuration as manufactured by CHIEF Buildings. Panels shall have 1 1/8" deep major ribs spaced at 12" on center, with minor ribs between major ribs. Each panel shall provide a net coverage width of 36".
- b. Panels shall be manufactured from 26 gauge, 80,000 psi minimum yield or 24 gauge, 50,000 psi minimum yield material.
- c. Roof panel assemblies shall have permanent resistance to air leakage through assembly of not more than 0.005 cfm/sf of fixed roof area when tested according to ASTM E1680 at a static pressure differential of 6.24 psf.
- d. Roof panel assemblies shall have no water penetration as defined in the test method when tested according to ASTM E1646 at a static pressure differential of 12.0 psf.
- e. Roof panel assemblies shall have a UL Class 30, 60, or 90 uplift rating in accordance with UL 580 "Tests for Uplift Resistance of Roof Assemblies".
- f. Roof panel assemblies shall have a UL Class A Fire Rating in accordance with UL 790 "Test Methods for Fire Tests of Roof Coverings".
- g. Roof panel assemblies shall have a UL Class 4 Impact Rating in accordance with UL 2218 "Impact Resistance of Prepared Roof Covering Material".
- h. Panels shall be one piece without splices for lengths less than 40'-0". Roof panel splices, if required, shall have tape mastic sandwiched between the top and bottom panel with an 8" endlap and occur at a purlin.
- i. Panel finish shall be acrylic coated Galvalume® AZ55 coating in accordance with ASTM A792.

OR

- i. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.

OR

- i. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792. Panels shall be coated with a silicone modified polyester (SMP) using ceramic and inorganic pigments over high performance primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.

OR

A. Standing seam roof system

- a. Roll formed profile shall be STC (Snap Tight Construction) as manufactured by CHIEF Buildings. Panels shall have an interlocking seam 3" deep spaced at 24" or 18" on center, with minor ribs between major ribs. Each panel shall provide a net coverage width of 24" or 18".
- b. High ribs shall be sealed with factory-applied hot melt mastic and shall not require field seaming.
- c. Panels shall be manufactured from 24 gauge or 22 gauge, 50,000 psi minimum yield material.
- d. The STC roof system shall have concealed clips. Clips shall be floating (sliding) to allow for thermal movement.
- e. Panels shall be one piece without splices for lengths less than 52'-0". Roof panel splices, if required, shall have tape mastic sandwiched between the top and bottom panel at the endlap with a rigid metal backer plate.

- f. Roof panel assemblies shall have a UL Class 90 uplift rating in accordance with UL 580 "Tests for Uplift Resistance of Roof Assemblies".
- g. Roof panel assemblies shall have a UL Class A Fire Rating in accordance with UL 790 "Test Methods for Fire Tests of Roof Coverings".
- h. Roof panel assemblies shall have a UL Class 4 Impact Rating in accordance with UL 2218 "Impact Resistance of Prepared Roof Covering Material".
- i. Roof system must have been tested according to the procedures in ASTM E 1592 (structural performance by uniform static air pressure differential).
- j. Panels shall be reversible end for end and no field notching shall be required.
- k. Panel finish shall be acrylic coated Galvalume® AZ55 coating in accordance with ASTM A792.

OR

- k. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.

OR

A. Standing seam roof system

- a. Roll formed profile shall be MSC (Mechanically Seamed Construction) as manufactured by CHIEF Buildings. Panels shall have an interlocking seam 3" deep spaced at 24" or 18" on center, with minor ribs between major ribs. Each panel shall provide a net coverage width of 24" or 18".
- b. High ribs shall be sealed with factory-applied hot melt mastic. The side laps shall be field seamed using a mechanical seaming device provided by the manufacturer.
- c. Panels shall be manufactured from 24 gauge or 22 gauge, 50,000 psi minimum yield material.
- d. The MSC roof system shall have concealed clips. Clips shall be floating (sliding) to allow for thermal movement.
- e. Panels shall be one piece without splices for lengths less than 52'-0". Roof panel splices, if required, shall have tape mastic sandwiched between the top and bottom panel at the endlap with a rigid metal backer plate.
- f. Roof panel assemblies shall have a UL Class 90 uplift rating in accordance with UL 580 "Tests for Uplift Resistance of Roof Assemblies".
- g. Roof panel assemblies shall have a UL Class A Fire Rating in accordance with UL 790 "Test Methods for Fire Tests of Roof Coverings".
- h. Roof panel assemblies shall have a UL Class 4 Impact Rating in accordance with UL 2218 "Impact Resistance of Prepared Roof Covering Material".
- i. Roof system must have been tested according to the procedures in ASTM E 1592 (structural performance by uniform static air pressure differential).
- j. Roof panel assemblies shall have permanent resistance to air leakage through assembly of not more than 0.008 cfm/sf of fixed roof area when tested according to ASTM E1680 at a static pressure differential of 6.25 psf.
- k. Roof panel assemblies shall have no water penetration as defined in the test method when tested according to ASTM E1646 at a static pressure differential of 12.0 psf.
- l. Panels shall be reversible end for end and no field notching shall be required.
- m. The roof system shall carry a Factory Mutual Class 1 rating (Optional. Only for projects required to meet Factory Mutual wind uplift design requirements).
- n. Panel finish shall be acrylic coated Galvalume® AZ55 coating in accordance with ASTM A792.

OR

- n. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.

OR

- A. Standing seam roof system
- a. Roll formed profile shall be MVF (Mechanically seamed Vertical leg Flat panel) as manufactured by CHIEF Buildings. Panels shall have an interlocking 2" deep vertical leg spaced at 16" center. Each panel shall provide a net coverage width of 16".
 - b. Side laps shall be sealed with factory-applied non-skinning, non-hardening mastic. The side laps shall be field seamed using a mechanical seaming device provided by the manufacturer.
 - c. Panels shall be manufactured from 24 gauge, 50,000 psi minimum yield material.
 - d. The MVF roof system shall have concealed clips. Clips shall be floating (sliding) to allow for thermal movement.
 - e. Panels shall be one piece without splices for lengths less than 52'-0". Roof panel splices, if required, shall have butyl sealant sandwiched between the top and bottom panel at the endlap with a factory applied heavy gauge metal backer plate.
 - f. Roof panel assemblies shall have a UL Class 90 uplift rating in accordance with UL 580 "Tests for Uplift Resistance of Roof Assemblies".
 - g. Roof system shall have been tested in accordance with the procedures in ASTM E1592 (Structural Performance by Uniform Static Air Pressure Differential).
 - h. Roof panel assemblies shall have permanent resistance to air leakage through assembly of not more than 0.0026 cfm/sf of fixed roof area when tested according to ASTM E1680 at a static pressure differential of 6.25 psf.
 - i. Roof panel assemblies shall have no water penetration as defined in the test method when tested according to ASTM E1646 at a static pressure differential of 12.0 psf.
 - j. No field notching of panels shall be required.
 - k. Panel finish shall be acrylic coated Galvalume® AZ55 coating in accordance with ASTM A792.

OR

- k. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.

OR

- A. Standing seam roof system
- a. Roll formed profile shall be MVP (Mechanically seamed Vertical leg Pencil-rib panel) as manufactured by CHIEF Buildings. Panels shall have an interlocking 2" deep vertical leg spaced at 16" center, with 3 minor pencil ribs evenly spaced between the vertical legs. Each panel shall provide a net coverage width of 16".
 - b. Side laps shall be sealed with factory-applied non-skinning, non-hardening mastic. The side laps shall be field seamed using a mechanical seaming device provided by the manufacturer.
 - c. Panels shall be manufactured from 24 gauge, 50,000 psi minimum yield material.
 - d. The MVP roof system shall have concealed clips. Clips shall be floating (sliding) to allow for thermal movement.
 - e. Panels shall be one piece without splices for lengths less than 52'-0". Roof panel splices, if required, shall have butyl sealant sandwiched between the top and bottom panel at the endlap with a factory applied heavy gauge metal backer plate.
 - f. Roof panel assemblies shall have a UL Class 90 uplift rating in accordance with UL 580 "Tests for Uplift Resistance of Roof Assemblies".
 - g. Roof system shall have been tested in accordance with the procedures in ASTM E1592 (Structural Performance by Uniform Static Air Pressure Differential).
 - h. Roof panel assemblies shall have permanent resistance to air leakage through assembly of not more than 0.0026 cfm/sf of fixed roof area when tested according to ASTM E1680 at a static pressure differential of 6.25 psf.
 - i. Roof panel assemblies shall have no water penetration as defined in the test method when tested according to ASTM E1646 at a static pressure differential of 12.0 psf.
 - j. No field notching of panels shall be required.
 - k. Panel finish shall be acrylic coated Galvalume® AZ55 coating in accordance with ASTM A792.

OR

- k. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.

OR

- A. Composite roof system, consisting of standing seam panel, bearing plates, rigid board insulation, and optional liner installed over roof purlins, as follows:
 - a. Roof panel
 1. Roll formed profile shall be STC (Snap Tight Construction) as manufactured by CHIEF Buildings. Panels shall have an interlocking seam 3" deep spaced at 24" or 18" on center, with minor ribs between major ribs. Each panel shall provide a net coverage width of 24" or 18".
 2. High ribs shall be sealed with factory-applied hot melt mastic and shall not require field seaming.
 3. Panels shall be manufactured from 24 gauge or 22 gauge, 50,000 psi minimum yield material.
 4. The STC roof system shall have concealed clips. Clips shall be floating (sliding) to allow for thermal movement.
 5. Panels shall be one piece without splices for lengths less than 52'-0". Roof panel splices, if required, shall have tape mastic sandwiched between the top and bottom panel at the endlap with a rigid metal backer plate.
 6. Roof panel assemblies shall have a UL Class 90 uplift rating in accordance with UL 580 "Tests for Uplift Resistance of Roof Assemblies".
 7. Roof panel assemblies shall have a UL Class A Fire Rating in accordance with UL 790 "Test Methods for Fire Tests of Roof Coverings".
 8. Roof panel assemblies shall have a UL Class 4 Impact Rating in accordance with UL 2218 "Impact Resistance of Prepared Roof Covering Material".
 9. Panels shall be reversible end for end and no field notching shall be required.
 10. Panel finish shall be acrylic coated Galvalume® AZ55 coating in accordance with ASTM A792.

OR

10. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.
- b. Bearing plates of minimum 16-gauge steel shall be installed over rigid insulation.
- c. Rigid insulation shall be minimum 1" and maximum 4.4" thickness.
- d. Liner panel, if used, shall be 22 gauge steel, 1 1/2" panel depth, with corrugations 6" c.c., galvanized or primed gray.

OR

- d. Liner panel, if used, shall be 29 gauge steel, galvanized or painted. Ribs to be 9/16" deep with a 3/4" wide crest and spaced 2.67" c.c.

OR

- A. Composite roof system, consisting of standing seam panel, bearing plates, rigid board insulation, and optional liner installed over roof purlins, as follows:
 - a. Roof panel
 1. Roll formed profile shall be MSC (Mechanically Seamed Construction) as manufactured by CHIEF Buildings. Panels shall have an interlocking seam 3" deep spaced at 24" or 18" on center, with minor ribs between major ribs. Each panel shall provide a net coverage width of 24" or 18".

2. High ribs shall be sealed with factory-applied hot melt mastic. The side laps shall be field seamed using a mechanical seaming device provided by the manufacturer.
3. Panels shall be manufactured from 24 gauge or 22 gauge, 50,000 psi minimum yield material.
4. The MSC roof system shall have concealed clips. Clips shall be floating (sliding) to allow for thermal movement.
5. Panels shall be one piece without splices for lengths less than 52'-0". Roof panel splices, if required, shall have tape mastic sandwiched between the top and bottom panel at the endlap with a rigid metal backer plate.
6. Roof panel assemblies shall have a UL Class 90 uplift rating in accordance with UL 580 "Tests for Uplift Resistance of Roof Assemblies".
7. Roof panel assemblies shall have a UL Class A Fire Rating in accordance with UL 790 "Test Methods for Fire Tests of Roof Coverings".
8. Roof panel assemblies shall have a UL Class 4 Impact Rating in accordance with UL 2218 "Impact Resistance of Prepared Roof Covering Material".
9. Roof panel assemblies shall have permanent resistance to air leakage through assembly of not more than 0.008 cfm/sf of fixed roof area when tested according to ASTM E1680 at a static pressure differential of 6.25 psf.
10. Roof panel assemblies shall have no water penetration as defined in the test method when tested according to ASTM E1646 at a static pressure differential of 12.0 psf.
11. Panels shall be reversible end for end and no field notching shall be required.
12. Panel finish shall be acrylic coated Galvalume® AZ55 coating in accordance with ASTM A792.

OR

12. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.
- b. Bearing plates of minimum 16-gauge steel shall be installed over rigid insulation.
 - c. Rigid insulation shall be minimum 1" and maximum 4.4" thickness.
 - d. Liner panel, if used, shall be 22 gauge steel, 1 1/2" panel depth, with corrugations 6" c.c., galvanized or primed gray.

OR

- d. Liner panel, if used, shall be 29 gauge steel, galvanized or painted. Ribs to be 9/16" deep with a 3/4" wide crest and spaced 2.67" c.c.

2.03 MATERIALS – WALL SYSTEMS

- A. Exterior wall panel
 - a. Roll formed profile shall be CS (Chief Standard) or AP (Architectural Panel) configuration as manufactured by CHIEF Buildings. Panels shall have 1 1/8" deep major ribs spaced at 12" on center, with minor ribs between major ribs. Each panel shall provide a net coverage width of 36".
 - b. Manufactured from 26 gauge or 24 gauge, 50,000 psi minimum yield material.
 - c. Wall panel assemblies (when installed with mastic in the walls) shall have permanent resistance to air leakage through assembly of not more than 0.006 cfm/sf of fixed wall area when tested according to ASTM E283 at a static pressure differential of 6.24 psf.
 - d. Wall panel assemblies (when installed with mastic in the walls) shall have no water penetration as defined in the test method when tested according to ASTM E331 at a static pressure differential of 12.0 psf
 - e. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792.
 - f. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9

– 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.

OR

f. Panels shall be coated with a silicone modified polyester (SMP) topcoat using ceramic and inorganic pigments over high performance primer with total DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented backing. Exterior color to be selected from Chief standard color choices.

g. Panels shall be one piece from base to eave for lengths less than 40'-0". Endlaps, if required, shall be 6" and occur at a girt.

B. Liner panel, if required, shall be of same material, configuration and finish as exterior wall panel.

OR

B. Liner panel, if required, shall be 29 gauge with a white polyester finish, rollformed to Chief's standard CS or AP profile.

2.04 MATERIALS – SOFFIT

A. Soffit Panel

a. Roll formed profile shall be CS (Chief Standard) or AP (Architectural Panel) configuration as manufactured by CHIEF Buildings. Panels shall have 1 1/8" deep major ribs spaced at 12" on center, with minor ribs between major ribs. Each panel shall provide a net coverage width of 36".

b. Panels shall be manufactured from 26 gauge or 24 gauge, 50,000 psi minimum yield material.

c. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792.

d. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.

OR

d. Panels shall be coated with a silicone modified polyester (SMP) topcoat using ceramic and inorganic pigments over high performance primer with total DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented backing. Exterior color to be selected from Chief standard color choices.

OR

A. Soffit Panel

a. Roll formed profile shall be FSP-12 (Flat Soffit Panel) configuration as manufactured by CHIEF Buildings. Panels shall attach to framing members using concealed fasteners. Each panel shall provide a net coverage width of 12" and have one stiffening rib.

b. Panels shall be manufactured from 24 gauge, 50,000 psi minimum yield material.

c. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792.

d. Panels shall be coated with a fluoropolymer topcoat containing not less than 70% polyvinylidene fluoride (PVDF) over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color shall be Polar White.

OR

A. Soffit Panel

a. Roll formed profile shall be FSP-12 (Flat Soffit Panel) configuration as manufactured by CHIEF Buildings. Panels shall attach to framing members using concealed fasteners. Each panel shall provide a net coverage width of 12" and have one stiffening rib.

b. Panels shall be manufactured from 26 gauge, 50,000 psi minimum yield material having a maximum length of 6'-0".

c. Substrate shall be Galvalume® AZ50 coating in accordance with ASTM A792.

d. Panels shall be coated with a fluoropolymer topcoat of either 70% polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) resin-based coating over primer with total topside DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.

OR

- d. Panels shall be coated with a silicone modified polyester (SMP) topcoat using ceramic and inorganic pigments over high performance primer with total DFT of 0.9 – 1.1. The reverse side shall be coated with pigmented backing. Exterior color to be selected from Chief standard color choices.

2.05 MATERIALS – TRIM

- A. Trim shall be 26 gauge with a fluoropolymer topcoat of either polyvinylidene fluoride (PVDF) or fluoroethylene vinyl ether (FEVE) typical to wall panels. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.
OR
- A. Trim shall be 26 gauge with a silicone modified polyester (SMP) topcoat typical to wall panels. The reverse side shall be coated with pigmented polyester. Exterior color to be selected from Chief standard color choices.
- B. Provide all trim pieces necessary to achieve a finished appearance. Gable trim and eave trim or gutter shall have a uniform formed face. Provide corner boxes to transition from gable trim to eave trim or gutter.
- C. Provide trim at all corners of the building and for all sides of framed openings. Provide trim for base of building if required.
- D. Downspouts, if required, shall be 26 gauge with a fluoropolymer finish and shall have a minimum cross sectional area of 15.85 square inches. Downspouts shall terminate with an elbow at approximately 75° or transition to an underground drainage system.

2.06 INSULATION

- A. Roof and wall insulation shall be fiberglass rolls with 0.6 lb. per cu. ft. density, thickness as indicated, with a flame spread rating of 25 or less in accordance with ASTM E84. Insulation shall comply with NAIMA 202 Standards.

2.07 METAL PERSONNEL DOORS AND FRAMES

- A. Provide personnel doors and frame, knocked down for field assembly, as follows:
 - a. Frames shall be fabricated from 16 gauge galvanized steel, 5 3/4" depth, reversible non-handed door swing, with weather stripping.
 - b. Doors shall be formed from two 20 gauge galvanized steel per ASTM A924 and A653 and shall be 1-3/4" thick, full flush or half glass type.
 - c. Half glass doors, if equipped, shall have a 24"x30" single hung window with removable block and tackle. Insulated glass is included and shall not be less than 5/8" thick.
 - d. Door shall have a rigid core of polystyrene. The core shall have a nominal density of 1.0 #/ft³, with a calculated "R" factor of 7.12. The door panel has a calculated "U" factor of 0.14.
 - e. Doors shall have vertical mechanical interlocking seams on hinge and lock edges. There shall be no seam on the faces of door, and be capped to retard moisture penetrating the door.
 - f. Doors shall be prepared for cylindrical lockset (2-3/4" backset)
 - g. Hinges shall be in three locations, 4-1/2" x 4-1/2" full mortise with non-removable pin, dull chrome finish. All hinge reinforcements shall be 3/16" thick.
 - h. All doors shall be internally reinforced with a 12 gauge plate both sides of the door for application of surface applied door closures and holders.
 - i. All doors shall be cleaned and given one white coat of baked-on rust-inhibitive metal primer in compliance with ANSI A250.10.
 - j. Door construction complies with ANSI A250.8-2003 (SDI 100).
 - k. Doors shall be packaged to minimize damage in transit and handling.
 - l. Hardware reinforcements are in accordance with ANSI A250.6-2003. Locations are in accordance with ANSI/BHMA A156.115.
 - m. Lockset shall have dull chrome finish. Entry function is key outside with turn button inside.

- n. Threshold shall be provided in one-piece unit.
 - o. An Astragal Kit shall be provided to reduce the opening between a pair of doors and to protect the lock from tampering. A filler plate shall be provided to cover the lock preparation on the inactive leaf.
 - p. Surface Bolts shall be provided for use on inactive leaf of double doors.
 - q. Closer shall be completely non-handed with parallel arms and be UL listed.
 - r. Panic Device shall be a low profile rim-type with horizontal push bar and be UL rated. Outside handle is lever type with key entry function. Finishes shall be baked enamel for the push bar and dull chrome for the outside lever handle and trim.
- B. Provide pre-assembled personnel doors and frame as follows:
- a. Door Panel Construction
 - 1. Standard door panels will be a flush 1-3/4" leaf, with each face formed of 18 gauge steel to present a completely smooth and unbroken surface on faces of door. Visible seams permitted at door edges. With 16 gauge steel channels forming the top and bottom end closures, the face panels shall be securely projection welded around their entire perimeters. Welding shall occur approximately every 2" on center.
 - 2. Door panels and end closures shall be manufactured of hot dip material in the 0.6 ounce (A60) coating class conforming to ASTM designation A924 and A653. The material shall be treated in the mill to insure superior prime and paint adhesion.
 - 3. The panels shall be securely bonded by a thermosetting adhesive to an odorless, rigid foam (nominal 1 lb. density) that is resistant to vermin, fungus, bacteria, moisture, mildew and rot. R-Value = 7. U-Value = 0.14.
 - 4. Lockset locations are in accordance with ANSI/DHI A115.1 (mortise) and A115.2 (bored). The lockset reinforcement shall be 14 gauge.
 - 5. Hinge mortises shall be reinforced with 10 gauge steel, welded in place, and tapped for 1-1/2" pairs of 4-1/2" x 4-1/2" template hinges. Mortises shall extend the full width of hinge stile, and filler plates shall be provided to permit installation of hinges for right or left hand swing, as specified. The 4-1/2" preparation accepts both regular and heavyweight hinges.
 - 6. All door panels shall be prepared with a 12 gauge closer reinforcement which will accept most regular and parallel arm applications. When called for on drawings, or otherwise specified, doors shall be prepared with 14 gauge reinforcements for panic devices and push-pull plates.
 - b. Door Frame Construction
 - 1. Frame shall be formed of 16 gauge steel. Headers and jambs shall be mechanically connected for secure locking of the assembly. All corners shall present neatly butted joints. All stop heights are 5/8". All frame returns are 7/16".
 - 2. All frame members shall be manufactured of hot dip material in the 0.6 ounce (A60) coating class conforming to ASTM A924 and A653. The material shall be treated in the mill to insure superior prime and paint adhesion.
 - 3. Hinges jambs shall be mortised and reinforced with 10 gauge steel welded in place and tapped for 1-1/2" pairs of 4-1/2" x 4-1/2" templated hinges. Hinge reinforcements shall be covered with a welded-in steel plaster guard. Strike jambs shall be mortised and reinforced to receive an ANSI/DHI A115.1 strike (4-7/8" Universal).
 - c. Finish Coating – The doors frames and door leafs will receive a powder coat finish applied to all exposed surfaces in view. The finish meets the performance criteria in accordance with ANSI/SDI A250.3 "Test Procedure and Acceptance Criteria for Factory Applied Finish Coatings for Steel Doors and Frames".
 - d. Subframing creates a framed opening and consists of two galvanized steel 16 gauge C-channels that match the girt depth for the building. They shall be factory installed and can be prepared to meet most any application (curbs, wainscot, intermediate girt). For masonry applications, wire anchors will be provided in lieu of the subframing, or in the case of finished openings, the door frames can be prepared with existing opening anchors.
 - e. Standard Hardware & Components

1. The THRESHOLD is factory installed, is 5-3/4" wide (matches frame depth) and is extruded aluminum. It is saddle shaped not exceeding 1/2" in height which meets ADA Requirements.
 2. The HINGES are factory installed and shall be a heavy duty commercial grade 1 cylindrical lever with a US26D (Satin Chrome) finish having a 2-3/4" backset. The lockset complies with ANSI A156.2, Series 4000, Grade 1. The function on the lockset is an entrance function (Function #116, ANSI #F81).
 3. The WEATHER SEAL is factory installed onto the two jambs and header.
 4. The DOOR SWEEP is factory installed and is composed of extruded aluminum.
 5. The SUBFRAME CLIPS are factory installed, adjustable and are composed of 12 gauge galvanized steel. There are two per door.
 6. All of the FASTENERS required for installation of the preassembled door are included in the standard package. The fasteners included are (4) 1/2" x 2-1/4" hex head sleeve anchors, (3) 1/4" x 2" flat head sleeve anchors and (18) #10 x 1" hex head TEK screws.
- f. The entire door system is packaged in a heavy duty wooden crate that has been adapted for forklift handling. A bubble packet on the door includes instructions on the lockset and closer (if applicable), all the fasteners required for installation, and keys for the lockset.
- g. Conformance Standards
1. The doors and frames shall be manufactured in accordance with ANSI/SDI A250.8 "Specification for Standard Steel Doors and Frames (SDI-100)".
 2. The galvanized doors and frames comply with ASTM A924 general requirements for steel sheet metallic coated by the hot-dip process (formally ASTM A525).
 3. Lockset preparation on door leafs shall be manufacturing in accordance with ANSI/DHI A115.1 (mortise) and A115.2 (bored).
 4. The strike edge of all door leafs shall be prepared for ANSI/DHI A115.1 strike (4-7/8" Universal).
 5. The strike jambs shall be mortised and reinforced to receive an ANSI/DHI A115.1 strike (4-7/8" Universal).
- h. Pre-Assembled Door Warranty
1. Door Leafs and Door Frames (Material & Finish): 2 years
 2. Hardware and insulated glass seal failure: Minimum 5 years.

2.08 THERMAL WINDOWS

- A. Window Construction
- a. Windows shall be aluminum insulated horizontal sliding with thermal barrier.
 - b. All window frames and sash members shall be of extruded aluminum alloy with minimum thickness of 0.078". Minimum frame dept of 2-7/16".
 - c. Windows to be finished in bronze or white, baked enamel coating over the natural aluminum extruded frame.
 - d. Windows shall be factory glazed with clear 5/8" sealed insulated thermo-cell glass.
 - e. Windows shall be factory equipped with a latch.
 - f. Screen frames are extruded aluminum or roll formed aluminum. The screen cloth shall be 18x16 mesh fiberglass or aluminum.
 - g. Windows shall be factory equipped with Nail fins to match window system.
- B. Performance Requirements
- a. Air infiltration is 0.07 cfm/SF but not to exceed 0.30 cfm/SF of unit per ASTM E283 at static air pressure different of 1.57 PSF (75 Pa)
 - b. No uncontrolled water leakage per ASTM E547 at static air pressure different of 7.5 PSF
 - c. Member shall not deflect more than L/175 of its span per ASTM E330 at 50 PSF positive and negative pressure.
 - d. No glass breakage, permanent damage to fasteners, hardware parts, support arms, or actuating mechanisms, nor any other damage that would cause the unit to be inoperable per ASTM E330 at 75 PSF positive and negative pressure.
 - e. Conforms to Performance Level 10 requirements per ASTM F588

- f. Condensation Resistance Factor (CRF) shall not be less than 54 when glazed with .25 center of glass U-Factor when tested in accordance with AAMA 1503-14
- g. Condensation Resistance (CR) shall not be less than 37 when glazed with .25 center of glass U-Factor when tested in accordance with NFRC 500-2017
- h. U-Factor shall not be more than 0.43 BTU/hr-ft²-°F when glazed with .25 center of glass U-Factor when tested in accordance with NFRC 102-2017

C. Warranties

- a. Two-year finish warranty.
- b. Five-year warranty against seal failure on insulated glass.

2.09 TRANSLUCENT PANELS

- A. Provide translucent roof and wall panels matching CHIEF's CS panel configuration.
 - a. Translucent panels shall be white and have a nominal weight of 8 oz. per square foot with 55% light transmission as per ASTM D 1494.
 - b. Insulated translucent roof panels shall have a standard 8 oz. per square foot exterior panel with a translucent insulation foam core and a 4 oz. per square foot interior panel. The interior and exterior panels shall be positively sealed with silicone sealant against air leakage and delamination. Light transmission shall be approximately 45%.

2.10 ACCESSORIES

- A. Fasteners to be manufacturer's standard long life fasteners. Exposed fastener heads to be factory painted to match the panel color. Pop rivets shall be used at end laps of eave and gable trims.
- B. Closed cell foam closure strips, die cut to match panel configuration, shall be used with CS or AP panel. Metal closures shall be used with STC/MSC and MVF/ MVP panel.
- C. Mastic for roof side laps, end laps, and flashings to be a non-hardening butyl tape, non-corrosive to the substrate, of 100% solids. Tape size to be minimum 3/32" x 3/4", supplied in rolls.
- D. Caulk shall be manufacturer's standard product as appropriate for the application.
- E. Thermal blocks of expanded polystyrene shall be supplied with standing seam roof systems when required for the requested insulation thickness. The thickness of the thermal block shall be compatible with the clip height and insulation thickness.
- F. Louvers shall be 3' x 3' self-framing and self-flashing units with insect screen. Louver frame to be minimum 18 gauge galvanized and blades to be minimum 20 gauge galvanized. Finish to be electrostatically applied polyester paint. Operator to be either hand crank or chain operator.
- G. Continuous gravity ventilators shall have 9" or 12" throat, supplied in 10' lengths, with bird screen. Ventilators to be of low profile design to provide gravity type ventilation. Include flashing for either single unit or continuous-run installation. 9" x 10' unit shall have a base ventilating capacity of 2700 and the 12" x 10' unit shall have a base ventilating capacity of 3600 CFM, assuming 10-degree temperature differential and 5 mph wind speed. Exterior parts to be minimum 26 gauge in Galvalume or painted galvanized. Interior parts to be G90 galvanized.
- H. Roof curbs shall be used at all roof penetrations except pipes 13" diameter and less. Roof curb shall have a structural sub-frame. Curb and sub-frame shall be designed to support the weight of the unit. Curb shall be designed specifically for the model number of the roof top unit. Curb shall be supplied with rib covers and all necessary fasteners and mastic for a weathertight installation. The roof curb shall be a two-piece floating curb when required by building conditions.
- I. Roof Jacks shall be used at all 13" diameter and less pipes that penetrate the roof. Roof jacks shall be EPDM with a flexible aluminum base to form a weathertight seal at the roof panel.

2.11 FABRICATION

- A. Fabricate built-up members in accordance with MBMA Low Rise Building Systems Manual, Common Industry Practices.
- B. Fabricate hot rolled members in accordance with AISC Specification for pipe, tube, and rolled structural shapes.

- C. Fabricate cold formed members in accordance with MBMA Low Rise Building Systems Manual, Common Industry Practices.
- D. Provide factory drilled or punched framing members for field bolted connections.
- E. All framing members shall be prepared according to SSPC-SP2 and given one shop coat of KMAA148: "VectroCoat 300 Gray" modified acrylic paint applied by Anodic Electrocoat process.
- F. Clearly and legibly, mark each piece to correspond with previously prepared erection drawings.

PART 3 - EXECUTION

3.01 ERECTION – FRAMING

- A. Erect framing in accordance with MBMA Low Rise Building Systems Manual, Common Industry Practices.
- B. The erector shall furnish temporary guys and bracing where needed for squaring, plumbing, and securing the structural framing against loads, such as wind loads acting on the exposed framing and seismic forces, as well as loads due to erection equipment and erection operation, but not including loads resulting from the performance of work by others. Bracing furnished by the manufacturer for the metal building system cannot be assumed adequate during erection. The temporary guys, braces, falseworks and cribbing are the property of the erector, and the erector shall remove them immediately upon completion of erection.
- C. Do not field cut or alter structural members without approval of the metal building manufacturer.
- D. After erection, prime welds, abrasions, and surfaces not shop primed.

3.02 ERECTION – WALL AND ROOFING SYSTEM

- A. Install in accordance with manufacturer's instructions.
- B. Exercise care when cutting prefinished material to ensure cuttings do not remain on finish surface.
- C. Fasten cladding system to structural supports, aligned level and plumb.

3.03 ERECTION – GUTTER AND DOWNSPOUTS

- A. Install gutters and downspouts in strict accordance with manufacturer's instructions.
- B. Connect downspouts to storm sewer system or install splash pans.

3.04 INSTALLATION – ACCESSORIES

- A. Install accessories in accordance with manufacturer's instructions.
- B. Seal wall and roof accessories weathertight.

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